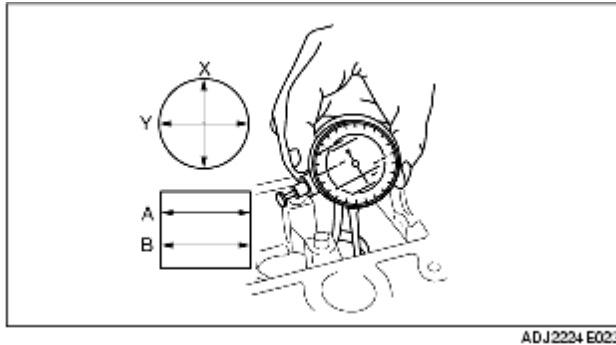


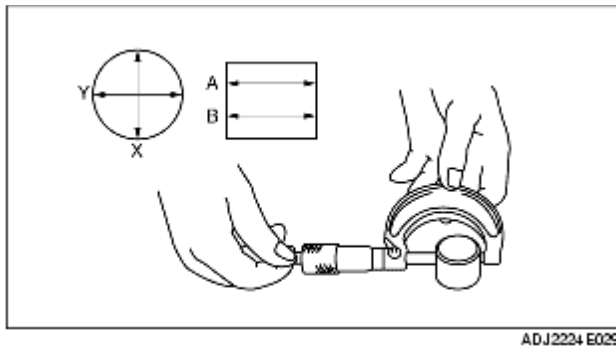
TAPPET INSPECTION

B3E011012310201

1. Measure the tappet hole inner diameter in X and Y directions at the two points (A and B) shown in the figure.

**Inner diameter****31.000-31.030 mm {1.2205-1.2216 in}**

2. Measure the tappet body outer diameter in X and Y directions at the two points (A and B) shown in the figure.

**Outer diameter****30.970-30.980 mm {1.2193-1.2196 in}**

3. Subtract the tappet body outer diameter from the tappet hole inner diameter.

- If it exceeds the specification, replace the tappet or cylinder head.

Standard clearance**0.02-0.06 mm {0.0008-0.0023 in}****Maximum clearance****0.15 mm {0.006 in}**